Work Order ID 55794-

February 1, 2010 10:53:23 AM



Item'ID:

D412-760-111

Revision ID: Item Name:

Aft Cabin Wall and Pylon Protector

Start Date:

2/02/10

Start Qty: 1.00

Req'd Qty: 2.00



Accept

Setup Start

Stop



Reference:

Approvals:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start Stop



QC:

Required Date: 2/03/10

Operation

Description

Set Up/ **Run Hours** Draw Number

Cust Item ID:

Customer:

Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Number Stamp

Work Center ID Draw Nbr

Sequence ID/

IIN D412-760

D

100

DC

Document Control

Revision Nbr

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-111 CHG001

110

Packaging Packaging

Pick Kit

0.00

0.00

Memo

Memo

0.00

10-2-17

120

QC

Quality Control

QC4-100% Inspect kits for completeness

Subal24

Work Order ID 55794

February 1, 2010 10:53:23 AM

D412-760-111

Revision ID:

Item Name:

Aft Cabin Wall and Pylon Protector **Start Date:**

Required Date: 2/03/10

2/02/10

Start Qty: 2.00 Req'd Qty 2.00

Identify and pack for shipping as per PPP D412-760-011

Accept

Setup Start

Stop

Start



Cust Item ID:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Date: Date: **Tooling:**

SPC (Y/N):

0.00

0.00

Date:

Stop

Run

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation **Description**

Set Up/ **Run Hours**

Draw Number

Date:

Draw Plan Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Location:

PPP Rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/02/26 A) R1 10-2-26

. Picklist Print

February 1, 2010 10:53:21 AM

Work Order JD: 55794

Parent Item:

D412-760-111

D3935-2 'Q

Pylon Protector

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:



Start Date: 2/02/10 Start Qty: 2:00 3 Required Date: 2/03/10

10-2-17 54

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	– Bin	Primary	Last	Route	Unit of	Oty on	Remaining	Oty	Date	_
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Qty Issued	Issued	Status
D3933-1 V	·	Manufactured	No			110	Each	3.0000	2.0000 ·		\wedge	
_									/ (C	7-2-175	<i>s</i> //	
Aft Wall Protector									,	- • •	İ	

Loc Qty

			Location					
			Main Warehouse					
			ST		3			 ,
			50608		3		3	50608
D3933-2 -{-{	Manufactured	No		110	Each	1.0000	2 ,0000	*
								55 792
7 Aft Cabin Wall Protector, RH								,

Warehouse

		<u>Warehouse</u>	Lo	e Oty				
		Location						
		Main Warehouse						
		ST		1				
		53382		1		3		
Manufactured	No		110	Each	0.0000	2 :000 0		Λ
							5 5493	10-2-175
Manufactured	No		110	Each	4.0000	2:000 0	•	
							10-2-17	
						***************************************	. / V 🖅 . / [

Loc Code

Loc Oty	Loc Code	
4		
4		56610
	4	4

aPicklist-Print Parent Item:

⇒bruary 1, 2010 10:53:21 AM

Work Order ID: 55794

D412-760-111

Component Item ID/

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:

Item Name



Start Date: 2/02/10 Start Qty: 2:00 Required Date: 2/03/10 Required Qty: 2.00

Item ID

Replacement Mfg/ Purch

Primary Location

Last Location Route Seq ID

110

110

Unit of Measure

Each

Each

Qty on Hand 26.0000

Remaining Qty To Pick Issued

Date Issued

Status

, I BRILLE I FRA IXIO (DIN BIALE XID) II BAAN IXIS	
Angle	

Manufactured

Manufactured

Purchased

No

Warehouse

Location

Main Warehouse

ST 53457 26 26

Loc Oty

Loc Code

D3942-3 16

Warehouse Location Loc Qty

Loc Code

Main Warehouse

ST

44 110 Each

36.0000

MS27039-4-10 · (4

Warehouse Location Loc Qty

Loc Code

Main Warehouse

ST

36 36

,Picklist Print

⇒bruary 1, 2010 10:53:22 AM

Work Order ID: 55794

Parent Item:

D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

Purchased

No

Comments:



Start Date: 2/02/10

Required Date: 2/03/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Oty To Pick	Issued	Issued	
MS27039-4-14 X6		Purchased	No			110	Each	153.0000	12.0000	0-2-17		

		Warehouse	Loc Qty		Loc Code	
		Location				
		Main Warehouse				
		ST 112045 112273		153 3 150	*	κ /2x
MS27039-5-08 Purchased	No		110	Each	104.0000 12	2.0000

Warehouse	Loc	c Oty	Loc Code			
Location						
Main Warehouse						
ST		104			<u></u>	
112087		4		_	5 - 1	
112298		100		8x	13	
	110	Each	15.0000	16.0000		Λ
			•		10-2-17	< l
				1 12011 1001	10 - 11	7

		I \$ 20 11 1001	10 2 /+
Warehouse	Loc Qty	Loc Code	
<u>Location</u>			
Main Warehouse			
ST	15		
112087	15		20 X
			M114031 4

Shop Packet Print

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-760

Page 27 of 27

5.0 PARTS LIST

	5.0		15 LI	,	T	r	r					
Qty -011	Qty -013	Qty -015	Qty -017	-111	QTY -113	QTY -211	Part Number	Description				
X							D412-760-011	CABIN FLOOR PROTECTOR KIT				
	Х						D412-760-013	CABIN FLOOR PROTECTOR KIT				
		Х					D412-760-015	CABIN FLOOR PROTECTOR KIT				
			Х				D412-760-017	CABIN FLOOR PROTECTOR KIT				
				Х			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT				
	-			 	Х		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT				
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT				
=				 								
1				ļ	<u> </u>	ļ	D3574-1	CABIN FLOOR PROTECTOR				
1			-	<u> </u>	<u> </u>	<u> </u>	D3574-2	CABIN FLOOR PROTECTOR				
	1						D3574-3	CABIN FLOOR PROTECTOR				
	1	4	·	ļ	-		D3574-4	CABIN FLOOR PROTECTOR				
		11		ļ			D3574-5	CABIN FLOOR PROTECTOR				
		1			ļ		D3574-6	CABIN FLOOR PROTECTOR				
1				<u> </u>			D3575-1	CABIN FLOOR PROTECTOR				
_1				<u> </u>	<u> </u>		D3575-2	CABIN FLOOR PROTECTOR				
	1		<u> </u>	<u> </u>	 -	ļ	D3575-3	CABIN FLOOR PROTECTOR				
	1	ļ		<u> </u>		<u> </u>	D3575-4	CABIN FLOOR PROTECTOR				
		1		ļ		ļ	D3575-5	CABIN FLOOR PROTECTOR				
		1		ļ		ļ	D3575-6	CABIN FLOOR PROTECTOR				
			1	<u> </u>			D3788-1	CABIN FLOOR PROTECTOR				
			1	ļ	ļ		D3788-2	CABIN FLOOR PROTECTOR				
			1		<u> </u>	ļ	D3788-3	CABIN FLOOR PROTECTOR				
			1		ļ		D3788-4	CABIN FLOOR PROTECTOR				
6	4	6	6	ļ	ļ		D3580-1	JOGGLE BRACKET				
14	40	14	14			36	D3628-1	CUPPED WASHER				
6	8	6	6		ļ		D3628-3	CUPPED WASHER				
				ļ		1	D3876-1	RH FORWARD WALL PROTECTOR				
					ļ <u>.</u>	1	D3876-3	FORWARD WALL PROTECTOR				
				ļ		1	D3876-5	LH WALL PROTECTOR				
				ļ	ļ	1	D3876-7	AFT WALL PROTECTOR				
		<u> </u>	ļ			1	D3876-9	RH AFT WALL PROTECTOR				
					ļ .	1	D3876-11	FLOOR PROTECTOR				
	ļ	<u> </u>	ļ	ļ		1	D3876-13	DOOR PROTECTOR				
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR				
			ļ	11	1	-	D3933-2	RH AFT CABIN WALL PROTECTOR				
			ļ	1	ļ		D3935-1	LH PYLON PROTECTOR				
	ļ	<u> </u>	ļ	1		<u> </u>	D3935-2	RH PYLON PROTECTOR				
	L	ļ	ļ	ļ	1		D3935-3	LH PYLON PROTECTOR				
	L		ļ		1	<u> </u>	D3935-4	RH PYLON PROTECTOR				
					14		D3942-1	ANGLE				
	ļ	ļ	<u> </u>	, 10	10		D3942-3	CLIP				
	<u> </u>	ļ	ļ <u>. </u>	<u> </u>	.	1	D3952-1	PLACARD				
	ļ		ļ <u></u>	<u> </u>	<u> </u>	36	80-004-2-6	INSERT				
28	ļ	28	28	<u> </u>	<u> </u>	<u> </u>	AN960JD10	WASHER				
12		12	12	<u> </u>	<u> </u>	<u> </u>	AN960JD416	WASHER				
14		14	14	Ļ	<u> </u>	L	MS24694S54	SCREW				
6		6	6			ļ	MS24694S100	SCREW				
		<u> </u>	ļ	ļ		36	MS27039-1-04	SCREW				
	L	ļ		4	4	<u> </u>	MS27039-4-10	SCREW				
				6	6		MS27039-4-14	SCREW				
				6	6	- 1	MS27039-5-08	SCREW				
				8	8	lanutes, -	MS27039-5-12	SCREW				

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Revision: **D**

Date: 09.09.01

Dart Aerospace Ltd

W/O:			WO	RK ORDER CHANG	SES		•			*	
DATE S	STEP	PRO	OCEDURE CHAN		В	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
	-										
Part No: _		PAR #:	Fault Categ	ory:	_ NCR: Y	es N	o DQA	\ :	Date:		
	Re	solution:	Disposition	:	QA: N/	C Clos	sed:		Date: _		
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	ICR)					
DATE S	STEP	Description of NC			tion B	gn &	Verific		Date:		
		Section A	Initial Chief Eng	Action Description Chief Eng				on C	Chief Eng	QC Inspector	
	ļ										

NOTE: Date & initial all entries

ICA-D412-760 . Page 34 of 34

	25.9 PARTS LIS¥							•
Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	QTY -211	Part Number	Description
Х							D412-760-011	CABIN FLOOR PROTECTOR KIT
	Х					1	D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			Х				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					Х		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
								Distance Committee Thomas Thom
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1			· · · · · · · · · · · · · · · · · · ·		<u> </u>	D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1		f			D3574-6	CABIN FLOOR PROTECTOR
1		· · · · · · ·			 		D3575-1	CABIN FLOOR PROTECTOR
1						l —	D3575-2	CABIN FLOOR PROTECTOR
	1			 			D3575-3	CABIN FLOOR PROTECTOR CABIN FLOOR PROTECTOR
	1				 		D3575-4	CABIN FLOOR PROTECTOR CABIN FLOOR PROTECTOR
		1		 			D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1		\vdash		D3788-1	CABIN FLOOR PROTECTOR
			1		 		D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR CABIN FLOOR PROTECTOR
			1	 			D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14	-	 	36	D3628-1	CUPPED WASHER
6	8	6	6		 	30	D3628-3	CUPPED WASHER CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	
						1	D3876-5	FORWARD WALL PROTECTOR LH WALL PROTECTOR
						1	D3876-7	
						1	D3876-9	AFT WALL PROTECTOR
						1	D3876-11	RH AFT WALL PROTECTOR
					ļ	1	}	FLOOR PROTECTOR
				1	1		D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	·····		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				 '	1		D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
				14	14		D3935-4 D3942-1	RH PYLON PROTECTOR ANGLE
				10	10			CLIP
		——		10	10	1	D3942-3	
							D3952-1	PLACARD
						20	80 004 2 6	INCERT
28		20	20			36	80-004-2-6	INSERT
12		28 12	28 12				AN960JD10	WASHER
14		14	14				AN960JD416	WASHER
							MS24694S54	SCREW
6		- 6	6	L		0.5	MS24694S100	SCREW
				<u> </u>	├ _,─	36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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